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#### (54) 【発明の名称 】 殺菌殺虫組成物

#### (57)【要約】

〔構成〕 100重量部の農薬有効成分を 0.1~10重量部の 脂肪族多価アルコール脂肪酸エステル及び/又は燐脂質 でコーティングした農薬コーティング剤及び0.01~10重量部の糊剤を含む殺菌殺虫組成物、及び 100重量部の農薬有効成分を 0.1~10重量部の脂肪族多価アルコール脂肪酸エステル及び/又は燐脂質でコーティングした農薬コーティング剤に対して0.01~10重量部の糊剤を配合して散布することを特徴とする農薬散布方法。

〔効果〕従来の農薬コーティング剤に比べて、低濃度に おいても持続的に防除効果を発揮することができるので 有用である。

#### 【特許請求の範囲】

【請求項1】 100重量部の農薬有効成分を 0.1~10重量部の脂肪族多価アルコール脂肪酸エステル及び/又は 燐脂質でコーティングした農薬コーティング剤及び0.01 ~10重量部の糊剤を含む殺菌殺虫組成物。

【請求項2】 100重量部の農薬有効成分を 0.1~10重量部の脂肪族多価アルコール脂肪酸エステル及び/又は 燐脂質でコーティングした農薬コーティング剤に対して 0.01~10重量部の糊剤を配合して散布することを特徴と する農薬散布方法。

#### 【発明の詳細な説明】

#### [0001]

【産業上の利用分野】本発明は殺菌殺虫組成物に関し、 さらに具体的には、農薬有効成分が低濃度の場合にも持 続的な防除効果を有する殺菌殺虫組成物に関する。

【従来の技術】従来、農薬製剤としては水銀剤や砒素剤 等の重金属化合物、有機塩素系薬剤、有機燐酸系薬剤が 広く用いられてきた。しかし、これらの薬剤はいずれも 人体や動物に有害であり、また、有効量を使用した場合 には土壌汚染等の環境汚染を惹起することが重大な社会 問題となっている。このため、高い防除効果を示し、人 体や動植物に対して安全性の高い農薬の開発が進められ てきた。特公昭57-48525号公報には、脂肪族多価アルコ ール脂肪族エステル及び炭酸水素ナトリウムを主成分と する殺菌剤を開示されている。この刊行物には、該殺菌 剤が、各種の植物病害及び果実貯蔵病害に対して高い防 除効果を有し、人体や動植物に対して安全性が高いこと が教示されている。しかし、従来の農薬と同程度の散布 量で使用する場合には、該殺菌剤は高濃度で使用しなけ れば有効な防除効果を得ることができなかった。また、 濃度を低くした場合には、該殺菌剤を多量に使用しなけ ればならないという問題があった。

【0002】このような問題を解決するために、農薬有効成分粉末100重量部を脂肪族多価アルコール脂肪酸エステル及び/又は燐脂質の1種または2種以上0.1~3 重量部でコーティングした農薬コーティング剤が提案されている(特開平1-151501号公報)。この農薬コーティング剤は低濃度でも効果的に作用するものの、防除効果の持続性という観点からは満足のいくものではなく、散布当初には有効な防除効果を得ることができるものの、病気が進行するに従って防除価が低下してしまうという問題があった。

【発明が解決しようとする課題】従って本発明は、従来の農薬コーティング剤に比べて、低濃度においても持続的に防除効果を発揮することができる殺菌殺虫組成物を提供することを目的としている。

#### [0003]

【課題を解決するための手段】本発明者は上記の課題を解決すべく鋭意努力した結果、100重量部の農薬有効成分を0.1~10重量部の脂肪族多価アルコール脂肪酸エス

テル及び/又は燐脂質でコーティングした農薬コーティング剤の他に、少量の糊剤を含む殺菌殺虫組成物が、低 濃度においても持続的に防除効果を発揮することができることを見出し、本発明を完成するに至った。すなわち本発明は、100重量部の農薬有効成分を0.1~10重量部の脂肪族多価アルコール脂肪酸エステル及び/又は燐脂質でコーティングした農薬コーティング剤及び0.01~10重量部の糊剤を含む殺菌殺虫組成物を提供するものである。

【0004】本発明の殺菌殺虫組成物に含まれる農薬コ ーティング剤は、 100重量部の農薬有効成分を 0.1~10 重量部の脂肪族多価アルコール脂肪酸エステル及び/又 は燐脂質でコーティングした農薬コーティング剤であ り、公知の方法、例えば特開平1-151501号公報に記載さ れた方法により製造できる該農薬コーティング剤に含ま れる農薬有効成分としては、常温で固体粉末となるもの が好ましく、例えば各種農園芸用殺菌剤、殺虫剤、除草 創等のいずれでもよい。<br />
非水溶性の<br />
農薬を使用してもよ いが、好適には水溶性のものが使用できる。このような 農薬有効成分の具体例としては、8-オキシキノリン銅、 塩基性硫酸銅、塩基性塩化銅、塩化第二銅、塩基性炭酸 銅、メチル 1-(ブチルカルバモイル) -2-ベンズイミダ ゾールカルバメート、抗生物質ポリオキシン複合体、O, O-ジエチルーS-ベンジルチオホスフェート、2-sec-ブ チルフェニル-N-メチルカルバメート、O,O-ジメチル-2.2.2-トリクロロ-1-ヒドロキシエチルホスフェート 等の通常の農薬成分を挙げることができる。これらに加 えて、動植物に対して安全性の高い水溶性の炭酸塩、水 溶性の重炭酸塩、水溶性の塩化物、水溶性のリン酸塩、 水溶性の硫酸塩を使用することができる。例えば炭酸カ リウム、炭酸ナトリウム、炭酸アンモニウム等の水溶性 の炭酸塩;重炭酸カリウム、重炭酸ナトリウム、重炭酸 アンモニウム等の水溶性の重炭酸塩;塩化カリウム、塩 化ナトリウム、塩化マグネシウム等の水溶性の塩化物; リン酸水素二ナトリウム、リン酸二水素ナトリウム、リ ン酸二水素カリウム等の水溶性のリン酸塩;及び硫酸銅 等の水溶性の硫酸塩を使用することができる。これらの 農薬有効成分は単独で使用してもよいが、2種以上を組 み合わせて使用してもよい。

【0005】該農薬コーティング剤に含まれる脂肪族多価アルコール脂肪酸エステルを構成する脂肪族多価アルコールとしては、炭素原子数3~6の飽和又は不飽和の脂肪族多価アルコールを用いることができるが、例えばグリセリン、プロピレングリコール、ソルビトール、ソルビタン等が好適である。多価アルコール脂肪酸エステルを構成する脂肪酸成分としては、炭素原子数8~22の飽和脂肪酸、例えばカプリル酸、カプリン酸、ラウリン酸、ミリスチン酸、バルミチン酸、ステアリン酸、アラキン酸、ベヘン酸、又は不飽和脂肪酸、例えば、オレイン酸、リノール酸、リノレン酸等の単一

脂肪酸の他、混合脂肪酸、例えば、牛脂、綿実油、菜種油、硬化油等の天然動植物油脂由来の脂肪酸が用いられる。

【0006】該農薬コーティング剤に含まれる脂肪族多 価アルコール脂肪酸エステルは、上記の脂肪族多価アル コール及び上記脂肪酸から、常法のエステル化反応又は エステル交換反応により得られるモノー、ジー、又はト リーエステルである。例えば、ソルビタンモノラウレー ト、ソルビタンモノステアレート、グリセリンラウレー ト、グリセリンモノカプリレート、グリセリンモノオレ エート、グリセリンモノオクトエート、グリセリンモノ 大豆油脂脂肪酸エステル、トリグリセリンモノオレエー ト、グリセリンモノパルミテート、ポリグリセリン脂肪 酸エステル等が好適に使用される。ポリオキシエチレン アルキルフェニルエーテル、ポリオキシエチレンノニル フェニルエーテル、及びラウリルジヒドロキシエチルア ミンも好適である。これらの脂肪族多価アルコール脂肪 酸エステルは単独で使用してもよいが、2種以上を組み 合わせて使用してもよい。該農薬コーティング剤に含ま れる燐脂質としては、植物油より分離した植物性レシチ ン、又は卵黄レシチン、およびこれらより分離されたホ スファチジルコリン、ホスファチジルエタノールアミ ン、ホスファチジルイノシトールなどが使用できる。こ れらのうち精製レシチンあるいはフォスファチジルエタ ノールアミン、フォスファチジルイノシトールが好まし い。これらの燐脂質は単独で使用してもよいが、2種以 上を組み合わせて使用してもよい。

【0007】上記の農薬有効成分を上記の脂肪族多価ア ルコール脂肪酸エステル及び/又は燐脂質でコーティン グする方法としては、例えば特開平1-151501号公報に記 載された方法によればよいが、例えば、脂肪族多価アル コール脂肪酸エステル及び/又は燐脂質を例えばアセト ン等の有機溶媒に溶解し、得られた溶液に粉末状の農薬 有効成分を添加混合した後に溶媒を留去する方法を挙げ ることができる。脂肪族多価アルコール脂肪酸エステル 及び/又は燐脂質と農薬有効成分との配合割合は、農薬 有効成分 100重量部に対して脂肪族多価アルコール脂肪 酸エステル及び/又は燐脂質を0.1~10重量部、好まし くは 0.5~5 重量部とすればよい。脂肪族多価アルコー ル脂肪酸エステル及び/又は燐脂質の配合割合が農薬有 効成分に対して0.1 重量部未満では、本発明の殺菌殺虫 組成物を水で希釈して使用する場合に、エマルジョンが 有効に得られなくなる。脂肪族多価アルコール脂肪酸エ ステル及び/又は燐脂質の配合割合が農薬有効成分に対 して10重量部を越えると、脂肪族多価アルコール脂肪酸 エステル及び/又は燐脂質が分離してコーティング膜が 維持出来ないために、本発明の殺菌殺虫組成物のエマル ジョンが有効に得られなくなるという問題が生じる。本 発明の殺菌殺虫組成物に含まれる農薬コーティング剤 は、一般に粉末状で調製されるが、農薬有効成分の粉末

の粒径は、粒径が大きすぎるとコーティング膜を維持するのが難しいので、100メッシュを通過するものを用いるのが好ましい。また粒径が小さすぎると、コーティング剤を製造した時、期待する濃度が得られない傾向があるので400メッシュを通過しないものを用いるのが好ましい。農薬コーティング剤は、通常100メッシュパス程度の粒径、好ましくは200-400メッシュ程度の粒径となるように調製すればよい。

【0008】本発明の殺菌殺虫組成物は、上記の農薬コ ーティング剤の他に0.01~10重量部の糊剤を含むことを 特徴としている。糊剤は、粉末状に形成された上記の農 薬コーティング剤に粉末状態で混合されていてもよく、 または該農薬コーティング剤に形成された脂肪族多価ア ルコール脂肪酸エステル及び/又は燐脂質のコーティン グ層の外側に、別のコーティング層として形成されてい てもよい。本発明の殺菌殺虫組成物の製造方法として は、例えば、粉末状の該農薬コーティング剤に粉末状糊 剤を混合する方法;糊剤を含む溶液に該農薬コーティン グ剤を添加した後、溶媒を留去する方法;及び得られた 農薬コーティング剤を溶媒に分散させて糊剤を添加した 後、溶媒を留去する方法等を挙げることができる。糊剤 としては、また糊剤としては、カルボキシメチルセルロ ース(CMC)、ポリビニルアルコール(PVA)、ア ルギン酸、アルギン酸ナトリウム、ポリアクリル酸ナト リウム、ピロりん酸ナトリウム、ポリアクリル酸エステ ル、ポリりん酸ナトリウム、ポリりん酸カリウム、メタ りん酸ナトリウムなどの合成高分子物質類などが使用で きる。これらのうちCMCが好ましい。

【0009】糊剤が粉末状の場合には、該農薬コーティ ング剤に0.01~10重量部の粉末状糊剤を混合して、本発 明の殺菌殺虫組成物を製造すればよい。この場合には、 100メッシュパス程度の粒径、好ましくは200-400メッ シュ程度の粒径となるように製造された農薬コーティン グ剤に対して、325メッシュパス程度の粉末状糊剤を、 100 重量部の農薬有効成分に対して0.01~10重量部の割 合で添加して混合すればよい。また、糊剤を水ないしは 有機溶剤に溶解した溶液に該農薬コーティング剤を添加 した後、溶媒を留去する方法により、該農薬コーティン グ剤の外側に糊剤がコーティングされた本発明の殺菌殺 虫組成物を製造することができる。糊剤が水に溶解しに くい場合には糊剤を溶解しうる有機溶剤を使用すること が好ましいが、該有機溶剤は、糊剤のコーティング工程 中に脂肪族多価アルコール脂肪酸エステル及び/又は燐 脂質のコーティング層が実質的に影響を受けない溶剤で あるこが好ましい。このような溶剤としては、エタノー ル、メタノール等を例示することができるが、当業者に よれば適宜選択される。また、農薬コーティング剤を水 や有機溶剤等の溶媒に分散させて糊剤を添加溶解し、そ の後に溶媒を留去する方法により製造してもよい。溶媒 は、糊剤を溶解し、かつ糊剤のコーティング工程中に脂

肪族多価アルコール脂肪酸エステル及び/又は燐脂質のコーティング層が実質的に影響を受けない溶媒を適宜選択すればよい。例えば水、メタノール、エタノール等を使用することができる。

【0010】本発明の殺菌殺虫組成物は、殺菌殺虫組成 物に一般に使用されている補助剤、例えば展着剤、湿展 削、固着削、界面活性削等を適宜添加して製剤化するこ ともできる。これらの補助剤は、粉末状態で本発明の殺 菌殺虫組成物に配合されてもよいが、農薬コーティング 剤中や糊剤のコーティング層中に配合されていてもよ い。また、本発明の殺菌殺虫組成物の散布濃度は、有効 成分によって異なるので特に限定されないが、例えば約 1-500ppm程度で使用すればよい。本発明の別の態様によ れば、上記の様にして製造された農薬コーティング剤に 対して、0.01~10重量部の糊剤を配合して散布すること を特徴とする農薬散布方法が提供される。例えば、農薬 コーティング剤を水和剤として使用する場合には、上記 の農薬コーティング剤を 100~1000 ppm程度の濃度にな るように調製した水和剤に対して、農薬有効成分 100重 量部に対して0.01~10重量部の割合になるように上記の 糊剤を溶解して散布すればよい。理論に拘泥するわけで はないが、本発明の方法により散布を行うと、糊剤及び 農薬コーティング剤に含まれる農薬有効成分は速やかに 水に溶解するが、脂肪族多価アルコール脂肪酸エステル 及び/又は燐脂質のコーティング層は水に溶解しないの で、脂肪族多価アルコール脂肪酸エステル及び/又は燐 脂質により形成されたカプセル中に高濃度の農薬溶液が 保持される。一方、該カプセルの外側は溶解した糊剤に 接触するので、高濃度の農薬溶液を含む該カプセルは病 原菌や害虫に容易に付着し、持続的に殺菌、殺虫効果を 発揮する。本発明の殺菌殺虫組成物に水を添加して散布 する場合にも同様の作用機構により低濃度でも持続的に 殺菌、殺虫効果を発揮する。

#### [0011]

【実施例】以下に本発明を実施例によりさらに具体的に 説明するが、本発明はこれらに限定されることはない。 実施例 I

ジグリセリンラウレート2gをアセトン100 mlに溶解した。この溶液に炭酸水素ナトリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後に、回転式エバポレーターを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてカルボキシメチルセルロース(CMC)0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例2

グリセリンモノカプリレート 1 gをアセトン100 mlに溶解した。この溶液に炭酸水素ナトリウムの微粉末100 g (100 メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレーターを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてカルボキシメチルセル

ロース(CMC)0.02gを添加混合して、流動性のよい 粉末水溶剤とした。

#### 【0012】実施例3

グリセリンモノラウレート2g及びソルビタンステアレート2gをエタノール100mlに溶解した。この溶液に塩化ナトリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレーターを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてカルボキシメチルセルロース(CMC)0.1gを添加、混合して、流動性のよい粉末水溶剤とした。

#### 実施例4

グリセリンモノカプリレート2g及びジグリセリンラウレート2gをメタノール100mlに溶解した。この溶液に炭酸水素カリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレーターを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてポリアクリル酸ソーダ0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例5

グリセリンモノラウレート4g、ジグリセリンオレート2gを、アセトン10ml、メタノール5mlにそれぞれ溶解した。グリセリンモノラウレートの溶液に炭酸カリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、熱風下で乾燥し、さらにジグリセリンオレートの溶液を添加してよく攪拌した後、熱風下で溶媒を完全に除去して粉末とした。この粉末に糊剤としてポリアクリル酸ソーダ0.08gを添加混合して、流動性のよい粉末水溶剤とした。

#### 【0013】実施例6

グリセリンモノオレート2g、ジグリセリンオレート2gを、アセトン50ml、メタノール50mlにそれぞれ溶解した。グリセリンモノオレートの溶液に炭酸水素アンモニウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレーターを用いて溶媒を完全に留去し、さらにジグリセリンオレートの溶液を添加してよく攪拌した後、熱風下で溶媒を完全に除去して粉末とした。この粉末に糊剤としてアルギン酸ソーダ0.05gを添加混合して、流動性のよい粉末水和剤とした。実施例7

グリセリンラウレート4gをメタノール100mlに溶解した。これに炭酸アンモニウムの微粉末80g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレーターを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてアルギン酸0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例 8

ジグリセリンオレート2g、ヘキサグリセリンラウレート2gを、アセトン50ml、メタノール50mlにそれぞれ溶解した。ジグリセリンオレートの溶液に炭酸カルシウムの微粉末100g(100メッシュ通過90%)を添加してよく

攪拌した後、回転式エバポレータを用いて溶媒を完全に留去し、さらにヘキサグリセリンラウレートの溶液を添加してよく攪拌した後、回転式エバポレータで溶媒を完全に留去して粉末とした。この粉末に糊剤としてピロりん酸ナトリウム0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 【0014】実施例9

ジグリセリンラウレート2g、デカグリセリンラウレート2gを、エタノール50ml、アセトン50mlにそれぞれ溶解した。前者にりん酸ニナトリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレータを用いて溶媒を完全に留去し、さらにデカグリセリンラウレートの溶液を添加してよく攪拌した後、回転式エバポレータで溶媒を完全に留去して粉末とした。この粉末に糊剤としてポリりん酸ナトリウム0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例10

プロピレングリコールモノラウレート4g及びソルビタンラウレート2gをエタノール100mlに溶解した。この溶液にりん酸ーナトリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレータを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてポリりん酸ナトリウム0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例11

ジグリセリンラウレート2g、デカグリセリンラウレート2gを、エタノール50ml、アセトン50mlにそれぞれ溶解した。ジグリセリンラウレートの溶液にりん酸ニカリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレータを用いて溶媒を完全に留去し、さらにデカグリセリンラウレートの溶液を添加してよく攪拌した後、回転式エバポレータで溶媒を完全に留去して粉末とした。この粉末に糊剤としてポリりん酸ナトリウム0.05gを添加混合して、流動性のよい

粉末水溶剤とした。

#### 【0015】実施例12

プロピレングリコールモノラウレート4g及びソルビタンラウレート2gをエタノール100mlに溶解した。この溶液にりん酸ーカリウムの微粉末100g(100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレータを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてポリりん酸ナトリウム0.05gを添加混合して、流動性のよい粉末水溶剤とした。

#### 実施例13

グリセリンモノオレート 4 gをアセトン100ml に溶解した。これに無水硫酸銅の微粉末100 g (100メッシュ通過90%)を添加してよく攪拌した後、回転式エバポレータを用いて溶媒を完全に留去して粉末とした。この粉末に糊剤としてアルギン酸0.05 gを添加混合して、流動性のよい粉末水溶剤とした。

#### 試験例1~13

本発明の殺菌殺虫組成物の効果を、公知の農薬コーティング剤(特開平1-151501号公報記載のもの)及び従来の薬剤水溶液と比較した。それぞれの薬剤について、250ppm及び125ppmの濃度の製剤を調製し、3日目、6日目及

び10日目の防除価(%)を算出するとともに、薬害の有無を観察することにより比較を行った。125ppmの濃度の製剤に関する防除価は()内に示し、薬害については250ppmの製剤と同様な効果が得られたのでまとめて記載した。薬剤を含有しない製剤を散布したときの効果を、比較のために対照の欄に記載した。

【0016】表1に示された結果から、本発明の殺菌殺虫組成物が、従来の薬剤水溶液又は公知の農薬コーティング剤に比べて、125ppm及び250ppmの低濃度においても

防除価が著しく向上しており、6日目、10日目にも顕著な防除価を示すことから、持続性に優れることが明らかである。

【表1】

#### キュウリうどんこ病治療効果

治療効果(%) 濃度 薬害 供試薬剤添加物 (ppm) -3日6日 10日 NaHCO3コーティング剤 250(125) 95(87) 93(85) 93(80) なし 90(55) 85(51) 80(48) " 試験例-1 NaHCO3コーティング剤 30(20) 27(17) 20(10) " (実施例-1) NaHCO3 90(48) 86(45) 85(45) " Na<sub>2</sub>CO<sub>3</sub>コーティング剤/CMC 試験例-2 Na<sub>2</sub>CO<sub>3</sub>コーティング剤 89(48) 84(46) 45(27) " 14(5) 12(0) 5(0) " (実施例-2) Na<sub>2</sub>CO<sub>3</sub>

NaClコーティング剤/CMC 85(50) 80(45) 65(27) " 90(45) 85(41) 41(18) " 試験例-3 NaClコーティング剤 (実施例-3) NaCl 10(0) 9(0) 5(0) " KHCO<sub>3</sub> コーティング剤 / ポリアクリル酸ソーダ 250(125) 96(89) 93(87) 91(87) " 98(58) 92(57) 57(50) " 試験例-4 KHCO<sub>3</sub> コーティング剤 12(10) 10(5) 5(0) " (実施例-4) KHCO3 K<sub>2</sub>CO<sub>3</sub> コーティング剤 / ポリアクリル酸ソーダ 80(45) 79(40) 79(40) " 91(45) 88(42) 42(20) " 試験例-5 K<sub>2</sub>CO<sub>3</sub> コーティング剤 10(5) 10(5) 5(0) " (実施例-5) K<sub>2</sub>CO<sub>3</sub>  $(NH_4)HCO_3$  コーティング 剤/ アルギン酸 250(125) 93(70) 91(66) 90(66) " 試験例-6 (NH<sub>4</sub>)HCO<sub>3</sub> コーティング剤 83(64) 80(53) 53(40) " 12(5) 9(0) 0(0) " (実施例-6) (NH<sub>4</sub>)HCO<sub>3</sub> (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> コーティング剤 / アルギン酸 88(66) 86(61) 85(62) " 86(52) 82(51) 51(35) " 試験例-7 (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> コーティング剤 9(0) 7(0) 0(0) " (実施例-7) (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> CaCO<sub>3</sub> コーティング剤 / ピロりん酸ナトリウム 250(125) 86(50) 85(48) 81(48) " 87(50) 81(47) 47(27) " 試験例-8 CaCO<sub>3</sub> コーティング剤 7(0) 5(0) 0(0) " (実施例-8) CaCOa Na<sub>2</sub>HPO<sub>4</sub> コーティング剤 / ポリりん酸ナトリウム 250(125) 90(80) 88(71) 87(70) <sup>"</sup> 試験例-9 Na<sub>2</sub>HPO<sub>4</sub> コーティング剤 90(51) 81(50) 50(25) " (実施例-9) Na<sub>2</sub>HPO<sub>4</sub> 14(6) 10(3) 5(0) " NaH<sub>2</sub>PO<sub>4</sub> コーティング剤 / ポリりん酸ナトリウム 86(50) 82(44) 83(44) " 100(50) 93(46) 46(18) " 試験例-10 NaH<sub>2</sub>PO<sub>4</sub> コーティング剤 5(0) 0(0) 0(0) " (実施例-10)NaH2PO4 K<sub>2</sub>HPO<sub>4</sub>コーティング剤 / ポリりん酸ナトリウム 250(125) 79(44) 75(40) 75(40) " 94(51) 93(49) 49(20) " 試験例-11 K<sub>2</sub>HPO<sub>4</sub>コーティング剤 6(0) 5(0) 3(0) " (実施例-11)K2HPO4 KH<sub>2</sub>PO<sub>4</sub>コーティング剤

/ ポリりん酸ナトリウム

83(55) 80(51) 80(51) "

試験例-12 KH<sub>2</sub>PO<sub>4</sub>コーティング剤 (実施例-12)KH2PO4

90(48) 89(46) 46(20) "

11(5) 7(0) 3(0) "

CuSO<sub>4</sub> コーティング剤

/ アルギン酸

95(77) 95(70) 92(70) "

試験例-13 CuSO<sub>4</sub> コーティング剤

90(75) 88(70) 52(34) "

(実施例-13)CuSO₄

19(15) 17(13) 15(13) "

Check (水)

0 0 0

#### 【0017】試験例14

糊剤の種類の異なる本発明の殺菌殺虫組成物水溶剤による治療効果を検討した。250ppm及び125ppmの濃度の製剤を調整し、3日目、6日目及び10日目の防除価(%)を算出するとともに、薬害の有無を観察することにより比較を行った。125ppmの濃度の製剤に関する防除価は

() 内に示し、薬害については250ppmの製剤と同様な効果が得られたのでまとめて記載した。本発明の殺菌殺虫組成物水溶液は、糊剤の種類にかかわらず、有効な治療効果と持続性を有していた。結果を表2に示す。

【0018】 【表2】

キュウリうどんこ病治療効果

濃度

治療価(%)

供試薬剤添加物

(ppm) —

3日6日 10日

NaHCO3コーティング/CMC

250(125) 96(85) 96(85) 94(83) なし

/アルギン酸

250(125) 95(85) 94(85) 94(82)

/カゼイン

" " 90(81) 90(82) 90(80) "

/ポリアクリル酸ソーダ " "

95(87) 95(86) 95(86) "

/ピロりん酸ナトリウム " "

94(82) 93(80) 93(79)

/ポリりん酸ナトリウム " " /メタりん酸ナトリウム " "

93(80) 91(80) 91(77) " 80(70) 80(69) 77(65) "

NaHCO3コーティング ー

64(51) 87(62) 50(49) "

#### 【0019】試験例15

カンキツ黒点病に対して、NaHCO $_3$ を水溶液として使用したとき( $\triangle$ - $\triangle$ )、特開平1-151501号公報記載の農薬コーティング剤を希釈して使用したとき( $\square$ - $\square$ )、及び本発明の殺菌殺虫組成物を希釈して使用したとき( $\bigcirc$ - $\square$ )の防除価の比較を図1に示した。薬剤濃度を0 $\sim$ 30 Oppmまで変化させると、従来の水溶液では300ppmにおいても防除価は5%程度であり、特開平1-15150.号公報記載の農薬コーティング剤でも250ppmの濃度における防除価は60%程度であったのに対し、本発明の殺菌殺虫組成物は125ppmで80%を越える防除価を示した。本発明の殺菌殺虫組成物が、他の二者に比べ低濃度でもはるかに有効に作用することが明らかである。

#### 試験例16

ペチュニア灰色かび病に対して、KHCO $_3$ を水溶液として使用したとき( $\triangle$ - $\triangle$ )、特開平1-151501号公報記載の農薬コーティング剤を希釈して使用したとき( $\square$ - $\square$ )、及び本発明の殺菌殺虫組成物を希釈して使用したとき( $\bigcirc$ - $\square$ )の防除価の比較を図2に示した。本発明の殺菌殺虫組成物が、他の二者に比べ低濃度でもはるかに有効に作用していることが明らかである。

#### 【0020】試験例17

本発明の殺菌殺虫組成物水溶液の殺虫効果を、公知の農薬コーティング剤(特開平1-151501号公報のもの)及び従来の薬剤水溶液の殺虫効果と比較した。それぞれの薬剤について、250ppm及び125ppmの濃度の製剤を調節し

モモアカアブラムシの殺虫率(%)及びシミカンハダニの殺ダニ率(%)を算出することにより比較を行った。また、イセリヤカイガラムシの抑制効果について、効果があるものを+、効果がより大きいものを++、効果がないものを一で示した。125ppmの濃度に関しては()内に示した。本発明の殺菌殺虫組成物の水溶液は、従来の薬剤水溶液又は公知の農薬コーティング剤に比べて殺虫効果が高いことが明らかである。モモアカアブラムシに対する殺虫率については実施例1~13の殺菌殺虫組成物が、ミカンハダニに対する殺ダニ率については実施例1、4、6、8、10、11の殺菌殺虫組成物が、またイセリヤカイガラムシに対する抑制効果については実施例1、4、6、11、13の殺菌殺虫組成物が他の薬剤に比べて優れていることが明らかである。結果を表3に示す。

[0021]

【表3】

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濃度 モモアカ ミカンハダニ イセリヤカ供試薬剤 (ppm) アブラムシ 殺ダニ率 イガラムシ殺虫率(%) (%) 抑制効果
```

NaHCO<sub>3</sub>コーティング 剤/CMC 250(125) 90(55) 97(62) ++ (++)実施例 NaHCO<sub>3</sub>コーティング剤 75(31) 88(46) + (-)27(10) - (-)1 NaHCO<sub>3</sub> 20(0) Na<sub>2</sub>CO<sub>3</sub>コーティング 剤/CMC 98(51) Na<sub>2</sub>CO<sub>3</sub>コーティング剤 58(23) 2 Na<sub>2</sub>CO<sub>3</sub> 10(0) NaClコーティング 剤/CMC 83(40) NaClコーティング剤 55(26) 3 NaCl 17(10) KHCO3 コーティング 剤/ ポリアクリル酸 100(88) 98(84) + + (++)ソーダ KHCO<sub>3</sub> コーティング剤 89(52) 95(61) ++ (+) - (-)20(15) 50(20) 4  $KHCO_3$ K<sub>2</sub>CO<sub>3</sub> コーティング 剤/ ポリアクリル酸 96(50) ソーダ K<sub>2</sub>CO<sub>3</sub> コーティング剤 80(31)  $5 \quad K_2CO_3$ 27(11) (NH<sub>4</sub>)HCO<sub>3</sub> コーティング 剤/ アルギン酸 90(44) 97(73) ++ (++)(NH<sub>4</sub>)HCO<sub>3</sub> コーティング剤 81(25) 88(48) ++ (+) 20(7) - (-)6 (NH<sub>4</sub>)HCO<sub>3</sub>20(11) (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> コーティング 剤/ アルギン酸 94(59) (NH<sub>4</sub>)<sub>2</sub>CO<sub>3</sub> コーティング剤 79(48) 10(0)  $7 \quad (NH_4)_2CO_3$ CaCO3コーティング 剤/ ピロりん酸ナトリウム 72(40) 90(71) CaCO<sub>3</sub> コーティング剤 30(18) 83(40) 8 CaCO<sub>3</sub> 0(0) 21(7) Na<sub>2</sub>HPO<sub>4</sub> コーティング剤 /ポリりん酸ナトリウム 97(62) Na<sub>2</sub>HPO<sub>4</sub> コーティング剤 77(35)

9 Na<sub>2</sub>HPO<sub>4</sub>

10(0)

NaH<sub>2</sub>PO<sub>4</sub> コーティング剤 /ポリりん酸ナトリウム 91(72) 93(87) NaH<sub>2</sub>PO<sub>4</sub> コーティング剤 70(33) 76(42) 22(7) 10 NaH<sub>2</sub>PO<sub>4</sub> 11(0) K<sub>2</sub>HPO<sub>4</sub>コーティング剤 92(80) ++ (++) 95(66) / カゼイン 75(32) + (-)K<sub>2</sub>HPO<sub>4</sub>コーティング剤 77(37) 20(11) - (-)12(7) 1 1 K<sub>2</sub>HPO<sub>4</sub> KH<sub>2</sub>PO<sub>4</sub>コーティング剤 / カゼイン 93(71) KH<sub>2</sub>PO<sub>4</sub>コーティング剤 68(38) 15(10) 1 2 KH<sub>2</sub>PO<sub>4</sub> CuSO<sub>4</sub> コーティング剤 ++ (++) / カゼイン 250(125) 100(65) ++(-)CuSO<sub>4</sub> コーティング剤 80(32) - (-) 36(12) 1 3 CuSO<sub>4</sub> 0 Check (7K) 0

モモアカアブラムシ Myzus persicae 英名 greem p each aphid

ミカンハダニ <u>Panonychus citri</u> Nc Gregor 英各 Citrus red mite

イセリヤカイガラムシ <u>Icerya purchst</u> Maskell

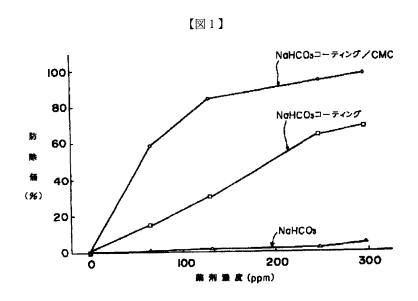
英各 Cottonycushion scale

【発明の効果】本発明の殺菌殺虫組成物は、従来の薬剤 に比べ、低濃度であっても持続的に効果を発揮するので 有用である。

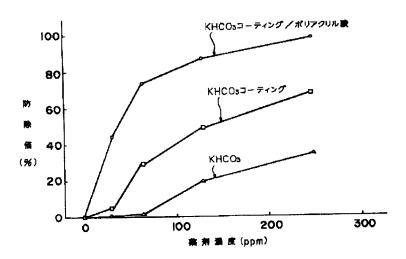
#### 【図面の簡単な説明】

【図1】本発明の殺菌殺虫組成物(〇一〇)、特開平1-151501号公報記載の農薬コーティング剤( $\Box$ 一 $\Box$ )、及びNaHCO $_3$ 水溶液( $\triangle$ - $\triangle$ )のカンキツ黒点病に対する防除価を比較した図である。

【図2】本発明の殺菌殺虫組成物( $\bigcirc$ - $\bigcirc$ )、特開平1-151501号公報記載の農薬コーティング剤( $\bigcirc$ - $\bigcirc$ )、及び $KHCO_3$ 水溶液( $\bigcirc$ - $\bigcirc$ )のペチュニア灰色かび病に対する防除価を比較した図である。



【図2】



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1994-027622 [199404]
                           WPIDS Full-text
DNC C1994-012708 [199404]
TI Coated pesticidal compositions for prolonged action - are coated with an
    aliphatic acid ester of an aliphatic poly:ol and/or a phospholipid and a
    sizing agent
DC A97; C07
IN ARIMOTO Y; HOMMA Y; HONMA Y
PA (RIKA-I) RIKAGAKU K; (RIKA-C) RIKAGAKU KENKYUSHO
CYC 6
                   A1 19940126 (199404) * EN 13[0]
PI EP 579951
    JP 06040806 A 19940215 (199411) JA 10[0]
JP 2711619 B2 19980210 (199811) JA 12[0]
EP 579951 B1 19980909 (199840) EN
                                                                      < - -
    DE 69320891 E 19981015 (199847) DE
                 T3 19981101 (199851) ES
    ES 2120461
ADT EP 579951 A1 EP 1993-109572 19930616; JP 06040806 A JP
    1992-197228 19920723; JP 2711619 B2 JP 1992-197228 19920723; DE 69320891 E
    DE 1993-69320891 19930616; EP 579951 B1 EP 1993-109572 19930616; DE
    69320891 E EP 1993-109572 19930616; ES 2120461 T3 EP 1993-109572 19930616
FDT DE 69320891 E Based on EP 579951 A; ES 2120461 T3 Based on EP 579951 A; JP
    2711619 B2 Previous Publ JP 06040806 A
PRAI JP 1992-197228
                      19920723
IC ICM A01N0025-26
IPCR A01N0025-26 [I,A]; A01N0025-26 [I,C]
EPC A01N0025-26
FCL A01N0025-26
FTRM 4H011; 4H011/AA01; 4H011/AA03; 4H011/AB01; 4H011/AC01; 4H011/AC04;
    4H011/BA01; 4H011/BB18; 4H011/BC06; 4H011/BC17; 4H011/BC18; 4H011/BC19;
    4H011/DA04; 4H011/DA15; 4H011/DC05; 4H011/DC08; 4H011/DC10; 4H011/DE17;
    4H011/DF03; 4H011/DG10; 4H011/DG15; 4H011/DH02; 4H011/DH10
     EP 579951 A1 UPAB: 20050701
AΒ
     Pesticidal composition comprises a coated pesticide consisting of 100 pts.weight
     of an active pesticidal component coated with 0.1-10 pts.weight of one or more
     ingredients chosen from aliphatic acid esters of aliphatic polyols, and/or
     phospholipids and 0.01-10 pts.weight of a sizing agent. Pref. the aliphatic ester
     of an aliphatic polyol is sorbitan monooleate, sorbitan monostearate, glycerin
     laurate, glycerin monocaprylate, etc. The phospholipid is purified lecithin,
     phosphatidyl ethanol amine and/or phosphatidyl inositol. The sizing agent is
     carboxymethyl cellulose, polyvinyl alcohol, alginic acid, sodium alginate, etc.
     USE/ADVANTAGE - The composition can contain any pesticide, such as various germicides,
     insecticides and herbicides for agricultural and horticultural use. The composition
     shows prolonged pesticidal effect even when the active pesticidal ingredient is
     used at a low concentration
FS
    CPI
   CPI: A12-W04C; C04-B01B; C04-C02A2; C04-C02D; C04-C03B; C04-C03C;
         C05-B01P; C05-B02A3; C05-C04; C10-E04C; C12-M11G; C14-A06; C14-B01;
         C14-B04B; C14-V01
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#### **FUNGICIDAL AND INSECTICIDAL COMPOSITION**

Publication number: JP6040806 (A) Publication date: 1994-02-15

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RIKAGAKU KENKYUSHO + Applicant(s):

Classification: - international:

A01N25/26; A01N25/26; (IPC1-7): A01N25/26

- European: A01N25/26

Application number: JP19920197228 19920723 Priority number(s): JP19920197228 19920723

#### Abstract of JP 6040806 (A)

PURPOSE:To provide a fungicidal and insecticidal composition which can exert continuous controlling effect even in a lower concentration compared with the conventional agrochemical coating agent. CONSTITUTION: The fungicidal and insecticidal composition contains an agrochemical coating agent which is prepared by coating 100 pts.wt. of the active ingredient as an agrochemical with 0.1 to 10 pts.wt. of an aliphatic polyhydric alcohol fatty acid ester and/or a phospholipid, and 0.01 to 10 pts.wt. of a glue and the resulting composition is sprayed.

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1 JP2711619 (B2) EP0579951 (A1) EP0579951 (B1) ES2120461 (T3)

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(71)Applicant: RIKAGAKU KENKYUSHO

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23.07.1992

(72)Inventor: HONMA YASUO

ARIMOTO YUTAKA

#### (54) FUNGICIDAL AND INSECTICIDAL COMPOSITION

#### (57)Abstract:

PURPOSE: To provide a fungicidal and insecticidal composition which can exert continuous controlling effect even in a lower concentration compared with the conventional agrochemical coating agent.

CONSTITUTION: The fungicidal and insecticidal composition contains an agrochemical coating agent which is prepared by coating 100 pts.wt. of the active ingredient as an agrochemical with 0.1 to 10 pts.wt. of an aliphatic polyhydric alcohol fatty acid ester and/or a phospholipid, and 0.01 to 10 pts.wt. of a glue and the resulting composition is sprayed.

#### **Machine translation JP6040806**

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**Patent Attorney** 

NameNAKAMURA, Minoru (and 6 others)

### (57) Abstract

Elements of the InventionA sterilization insect-killing constituent containing an agricultural-chemicals coating agent which coated an agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, and a sizing agent of 0.01 to 10 weight section, And a crop-dusting method blending and sprinkling a sizing agent of 0.01 to 10 weight section to an agricultural-chemicals coating agent which coated an agrochemical active ingredient of 100 weight section with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section.

EffectCompared with the conventional agricultural-chemicals coating agent, since an extermination effect can be continuously demonstrated also in low concentration, it is useful.

#### Claim(s)

**Claim 1**A sterilization insect-killing constituent containing an agricultural-chemicals coating agent which coated an agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, and a sizing agent of 0.01 to 10 weight section.

**Claim 2**A crop-dusting method blending and sprinkling a sizing agent of 0.01 to 10 weight section to an agricultural-chemicals coating agent which coated an agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section.

# **Detailed Description of the Invention** 0001

Industrial Application About a sterilization insect-killing constituent, this invention still more

specifically relates to the sterilization insect-killing constituent which has a continuous extermination effect, also when an agrochemical active ingredient is low concentration. Description of the Prior ArtConventionally, as agrochemical preparation, heavy metal compounds, such as mercurial and an arsenical, an organochlorine chemical, and organic phosphoric acid system drugs have been used widely. However, each of these drugs is harmful to a human body or an animal, and when an effective dose is used, it is a serious social problem to cause environmental pollution, such as soil pollution. For this reason, the high extermination effect was shown and development of agricultural chemicals with high safety has been furthered to a human body or animals and plants. The germicide which uses aliphatic-polyhydric-alcohol aliphatic series ester and sodium bicarbonate as the main ingredients is indicated by JP,S57-48525,B. This germicide has a high extermination effect in this publication to various kinds of plant disease and fruits storage diseases, and it is taught to it to a human body or animals and plants that safety is high. However, when using it with an application amount comparable as the conventional agricultural chemicals, if this germicide was not used at high concentration, it was not able to acquire an effective extermination effect. When concentration was made low, there was a problem that this germicide had to be used so much.

**0002**In order to solve such a problem, the agricultural-chemicals coating agent which coated agrochemical active ingredient powder 100 weight section with 0.1 to one-sort or two or more sort 3 weight section of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid is proposed (JP,H1-151501,A). Although this agricultural-chemicals coating agent acted effectively also low concentration, from a viewpoint of the durability of an extermination effect, it was not satisfactory, and there was a problem whose illness of what can acquire an effective extermination effect reaches an advanced stage that it will be alike, therefore preventive value will fall in the time of spraying.

**Problem to be solved by the invention**Therefore, an object of this invention is to provide the sterilization insect-killing constituent which can demonstrate an extermination effect continuously also in low concentration compared with the conventional agricultural-chemicals coating agent.

#### 0003

Means for solving problemAs a result of trying hard wholeheartedly that above-mentioned SUBJECT should be solved, this invention person besides the agricultural-chemicals coating agent which coated the agrochemical active ingredient of 100 weight sections with aliphaticpolyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, The sterilization insect-killing constituent containing a small amount of sizing agents finds out that an extermination effect can be continuously demonstrated also in low concentration, and came to complete this invention. That is, this invention provides the sterilization insect-killing constituent containing the agricultural-chemicals coating agent which coated the agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, and the sizing agent of 0.01 to 10 weight section. 0004An agricultural-chemicals coating agent contained in a sterilization insect-killing constituent of this invention, It is the agricultural-chemicals coating agent which coated an agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, As an agrochemical active ingredient contained in this agricultural-chemicals coating agent that can be manufactured by a publicly known method, for example, a method indicated to JP,H1-151501,A, what serves as solid powder at ordinary temperature may be preferred, for example, any, such as various germicides for agriculture and horticulture, an insecticide, and a weed killer, may be sufficient as it. Although agricultural chemicals of nonaqueous solubility may be used, a water-soluble thing can be used conveniently. As an example of such an agrochemical active ingredient, a copper 8 hydroxyquinolinolate, Basic copper sulfate, copper oxychloride, a cupric chloride, basic copper carbonate, a methyl 1-(butylcarbamoyl)-2-benzimidazole carbamate, The usual agrochemical components, such as an antibiotic polyoxin complex, O,O-diethyl- S-benzylthio phosphate, a 2-sec-buthylphenyl N-methyl carbamate, and O,O-dimethyl- 2,2,2-trichloro-1hydroxyethyl phosphate, can be mentioned. In addition to these, water-soluble carbonate with high safety, water-soluble bicarbonate, a water-soluble chloride, a water-soluble phosphate, and water-soluble sulfate can be used to animals and plants. For example, water-soluble carbonate of potassium carbonate, sodium carbonate, ammonium carbonate, etc.; Potassium bicarbonate, Water-soluble bicarbonate of sodium bicarbonate, ammonium bicarbonate, etc.; Potassium chloride, A water-soluble chloride of sodium chloride, a magnesium chloride, etc.; water-soluble sulfate of water-soluble phosphate; of disodium hydrogenphosphate, a sodium

dihydrogenphosphate, potassium dihydrogen phosphate, etc., copper sulfate, etc. can be used. Although these agrochemical active ingredients may be used alone, it may be used combining two or more sorts.

**0005**As aliphatic polyhydric alcohol which constitutes aliphatic-polyhydric-alcohol fatty acid ester contained in this agricultural-chemicals coating agent, although aliphatic polyhydric alcohol of saturation with 3-6 carbon atoms or an unsaturation can be used, For example, glycerin, propylene glycol, sorbitol, sorbitan, etc. are preferred. As a fatty acid component which constitutes polyhydric alcohol fatty acid ester, Saturated fatty acid with 8-22 carbon atoms, for example, caprylic acid, capric acid, Lauric acid, myristic acid, Barh Myzin acid, stearic acid, arachin acid, Fatty acid of natural animal-and-vegetable-oils fat origin, such as beef tallow, cottonseed cake oil, mixed fatty acid, for example, oleum rapae, besides single fatty acid, such as behenic acid or unsaturated fatty acid, for example, oleic acid, linolic acid, linolenic acid, and RISHINOREN acid, and hydrogenated oil, is used.

**0006**Aliphatic-polyhydric-alcohol fatty acid ester contained in this agricultural-chemicals coating agent is mono- obtained from above-mentioned aliphatic polyhydric alcohol and the above-mentioned fatty acid by an esterification reaction or an ester exchange reaction of a conventional method, di-, or tri-ester. For example, sorbitan monolaurate, sorbitan monostearate, Glycerin laurate, a glycerin mono- KAPURI rate, glycerin monooleate, Glycerin mono- octoate, glycerin mono- soybean oil fat fatty acid ester, triglycerol monooleate, glycerin monopalmitate, polyglyceryl fatty acid ester, etc. are used suitably. Polyoxyethylene alkyl phenyl ether, polyoxyethylene nonylphenyl ether, and lauryl dihydroxyethylamine are also preferred. Although these aliphatic-polyhydric-alcohol fatty acid ester may be used alone, it may be used combining two or more sorts. As phospholipid contained in this agricultural-chemicals coating agent, vegetable lecithin separated from vegetable oil or yolk lecithin and phosphatidylcholine separated from these, phosphatidylethanolamine, phosphatidylinositol, etc. can be used. Refined lecithin or a phosphatidylethanolamine, and a phosphatidylinositol are **among these** preferred. Although such phospholipid may be used alone, it may be used combining two or more sorts.

0007As a method of coating the above-mentioned agrochemical active ingredient with abovementioned aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid, For example, although what is necessary is to just be based on the method indicated to JP,H1-151501,A, For example, after carrying out addition mixing of the agrochemical active ingredient powdered in the solution obtained by dissolving aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid in organic solvents, such as acetone, the method of distilling off a solvent can be mentioned. The blending ratio of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid, and an agrochemical active ingredient should just make preferably aliphaticpolyhydric-alcohol fatty acid ester and/or phospholipid 0.5 to 5 weight section 0.1 to 10 weight section to agrochemical active ingredient 100 weight section. When the blending ratio of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid uses the sterilization insectkilling constituent of this invention by them to an agrochemical active ingredient, diluting it with less than 0.1 weight sections with water, an emulsion is no longer obtained effectively. Since aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid dissociate and coating membrane cannot be maintained if the blending ratio of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid exceeds ten weight sections to an agrochemical active ingredient, The problem that the emulsion of the sterilization insect-killing constituent of this invention is no longer obtained effectively arises. As for the particle diameter of the powder of an agrochemical active ingredient, although the agricultural-chemicals coating agent contained in the sterilization insect-killing constituent of this invention is generally powdered and it is prepared, since it is difficult to maintain coating membrane when particle diameter is too large, it is preferred to use what passes 100 meshes. Since there is a tendency for the concentration to expect not to be obtained when particle diameter was too small and a coating agent is manufactured, it is 400. It is preferred to use what does not pass a mesh. an agriculturalchemicals coating agent -- usually -- -- the particle diameter of about 100 mesh passes -- what is necessary is just to prepare so that it may become the particle diameter about 200-400 mesh preferably

**0008**The sterilization insect-killing constituent of this invention is characterized by including the sizing agent of 0.01 to 10 weight section other than the above-mentioned agricultural-chemicals coating agent. The sizing agent may be formed in the outside of the coating layer of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid which may be mixed by powdered voice by the above-mentioned agricultural-chemicals coating agent formed

powdered, or were formed in this agricultural-chemicals coating agent as another coating layer. As a manufacturing method of the sterilization insect-killing constituent of this invention, For example, the method of mixing a powdered sizing agent to this powdered agricultural-chemicals coating agent; after making a solvent distribute method; and the obtained agricultural-chemicals coating agent which distill off a solvent after adding this agricultural-chemicals coating agent in the solution containing a sizing agent and adding a sizing agent, the method of distilling off a solvent, etc. can be mentioned. As a sizing agent and a sizing agent, carboxymethyl cellulose (CMC), Synthetic macromolecule substances, such as polyvinyl alcohol (PVA), alginic acid, sodium alginate, sodium polyacrylate, Pirro sodium phosphate, polyacrylic ester, poly sodium phosphate, poly phosphoric acid potassium, and meta-sodium phosphate, can be used. CMC is **among these** preferred.

0009What is necessary is to mix the powdered sizing agent of 0.01 to 10 weight section to this agricultural-chemicals coating agent, and just to manufacture the sterilization insect-killing constituent of this invention, when a sizing agent is powdered. In this case, the particle diameter of about 100 mesh passes and the agricultural-chemicals coating agent manufactured so that it might become the particle diameter about 200-400 mesh preferably are received, It is a powdered sizing agent of about 325 mesh passes 100 What is necessary is to add at a rate of 0.01 to 10 weight section to the agrochemical active ingredient of a weight section, and just to mix. After adding this agricultural-chemicals coating agent in the solution which dissolved the sizing agent in water or an organic solvent, the sterilization insect-killing constituent of this invention in which the outside of this agricultural-chemicals coating agent was coated with the sizing agent can be manufactured by the method of distilling off a solvent. When it is hard to dissolve a sizing agent in water, it is preferred to use the organic solvent which may dissolve a sizing agent, but this organic solvent has preferred \*\* which is a solvent in which the coating layer of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid is not substantially influenced into the coating process of a sizing agent. As such a solvent, although ethanol, methanol, etc. can be illustrated, according to the person skilled in the art, it is chosen suitably. Solvents, such as water and an organic solvent, may be made to distribute an agriculturalchemicals coating agent, the addition dissolution of the sizing agent may be carried out, and it may manufacture by the method of distilling off a solvent after that. The solvent should just choose suitably the solvent which dissolves a sizing agent and in which the coating layer of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid is not substantially influenced into the coating process of a sizing agent. For example, water, methanol, ethanol, etc. can be used.

0010The sterilization insect-killing constituent of this invention can be added suitably, and can also pharmaceutical-preparation-ize the adjuvant currently generally used for the sterilization insect-killing constituent, for example, a spreading agent, a \*\* exhibition agent, an adhesive agent, a surface-active agent, etc. Although these adjuvants may be blended with the sterilization insect-killing constituent of this invention by powdered voice, they may be blended into the agricultural-chemicals coating agent and the coating layer of a sizing agent. What is necessary is not to limit it, especially since the spraying concentration of the sterilization insectkilling constituent of this invention changes with active principles, but just to use it, for example by about about 1 - 500 ppm. According to another mode of this invention, the crop-dusting method blending and sprinkling the sizing agent of 0.01 to 10 weight section to the agriculturalchemicals coating agent manufactured as mentioned above is provided. For example, in using an agricultural-chemicals coating agent as wettable powder. What is necessary is to dissolve the above-mentioned sizing agent and just to sprinkle the above-mentioned agricultural-chemicals coating agent to the wettable powder prepared so that it might become the concentration about 100 - 1000 ppm, so that it may become a rate of 0.01 to 10 weight section to agrochemical active ingredient 100 weight section. Although not necessarily adhered to theory, if it sprinkles by the method of this invention, the agrochemical active ingredient contained in a sizing agent and an agricultural-chemicals coating agent will dissolve in water promptly, but. Since the coating layer of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid does not dissolve in water, a high-concentration agricultural-chemicals solution is held in the capsule formed with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid. On the other hand, since the outside of this capsule contacts the sizing agent which dissolved, this capsule containing a high-concentration agricultural-chemicals solution adheres to a disease germ or a noxious insect easily, and demonstrates sterilization and the insect-killing effect continuously. Also when adding and sprinkling water to the sterilization insect-killing constituent of this invention, low concentration also demonstrates sterilization and the insect-killing effect

continuously by the same mechanism of action.

#### 0011

**Working example**Although an embodiment explains this invention still more concretely below, this invention is not limited to these.

2 g of embodiment 1 diglycerol laurate was dissolved in acetone 100 ml. After adding impalpable powder 100 g (100 90% of mesh passage) of sodium bicarbonate in this solution and stirring in it, the revolving evaporator was used, the solvent was distilled off thoroughly and it powdered. Addition mixing of 0.05 g of the carboxymethyl cellulose (CMC) was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders. The embodiment 2 glycerin mono- KAPURI rate of 4 g was dissolved in acetone 100 ml. After adding impalpable powder 100 g (100 90% of mesh passage) of sodium bicarbonate in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.02 g of the carboxymethyl cellulose (CMC) was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0012**2g of embodiment 3 glycerine monolaurate and 2 g of sorbitan stearate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of sodium chloride in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. As a sizing agent, carboxymethyl cellulose (CMC) 0.1 g was added to this powder, and it mixed to it, and was considered as fluid good powder water soluble powders.

An embodiment 4 glycerin mono- KAPURI rate of 2g and 2 g of diglycerol laurate were dissolved in methanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of potassium bicarbonate in this solution and stirring in it, a solvent was thoroughly distilled off using a revolving evaporator and it powdered. Addition mixing of the sodium polyacrylate 0.05g was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4 g of embodiment 5 glycerine monolaurate and 2 g of diglycerol olate were dissolved in 10 ml of acetone, and 5 ml of methanol, respectively. After having dried under a hot wind, having added a solution of diglycerol olate further, after adding impalpable powder 100 g (90% of 100-mesh passage) of potassium carbonate in a solution of glycerine monolaurate and stirring in it, and stirring, a solvent was thoroughly removed under a hot wind and it powdered. Addition mixing of the sodium polyacrylate 0.08g was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0013**2 g of embodiment 6 glycerin mono- olate and 2 g of diglycerol olate were dissolved in 50 ml of acetone, and 50 ml of methanol, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of ammonium acid carbonate in a solution of glycerin mono- olate and stirring in it, After having distilled off a solvent thoroughly using a revolving evaporator, adding a solution of diglycerol olate further and stirring, a solvent was thoroughly removed under a hot wind and it powdered. Addition mixing of the sodium alginate 0.05g was carried out as a sizing agent, and it was made this powder with fluid good powder wettable powder. 4 g of embodiment 7 glycerin laurate was dissolved in 100 ml of methanol. After adding the impalpable powder 80g (90% of 100-mesh passage) of ammonium carbonate to this and stirring to it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the alginic acid was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

2 g of embodiment 8 diglycerol olate and 2 g of hexaglycerin laurate were dissolved in 50 ml of acetone, and 50 ml of methanol, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of calcium carbonate in the solution of diglycerol olate and stirring in it, After having distilled off the solvent thoroughly using the revolving evaporator, adding the solution of hexaglycerin laurate further and stirring, the solvent was thoroughly distilled off by the revolving evaporator and it powdered. Addition mixing of 0.05 g of the Pirro sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0014**2 g of embodiment 9 diglycerol laurate and 2 g of decaglycerin laurate were dissolved in 50 ml of ethanol, and 50 ml of acetone, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid disodium to the former and stirring to it, After having distilled off the solvent thoroughly using the revolving evaporator, adding the solution of decaglycerin laurate further and stirring, the solvent was thoroughly distilled off by the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate

was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4g of embodiment 10 propylene-glycol mono- laurate and 2 g of sorbitan laurate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid 1 sodium in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

2 g of embodiment 11 diglycerol laurate and 2 g of decaglycerin laurate were dissolved in 50 ml of ethanol, and 50 ml of acetone, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid dipotassium in the solution of diglycerol laurate and stirring in it, After having distilled off the solvent thoroughly using the revolving evaporator, adding the solution of decaglycerin laurate further and stirring, the solvent was thoroughly distilled off by the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0015**4g of embodiment 12 propylene-glycol mono- laurate and 2 g of sorbitan laurate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid 1 potassium in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4 g of embodiment 13 glycerin mono- olate was dissolved in 100 ml of acetone. After adding impalpable powder 100 g (90% of 100-mesh passage) of anhydrous copper sulfate to this and stirring to it, a solvent was thoroughly distilled off using a revolving evaporator and it powdered. Addition mixing of 0.05 g of the alginic acid was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

An effect of a sterilization insect-killing constituent of one to example of examination 13 this invention was compared with a publicly known agricultural-chemicals coating agent (thing given in JP,H1-151501,A), and conventional drugs solution. While preparing pharmaceutical preparation with a concentration of 250 ppm and 125 ppm and computing preventive value (%) on the 6th and the 10th about each drugs on the 3rd, it compared by observing existence of a medical harm. Preventive value about pharmaceutical preparation with a concentration of 125 ppm was shown in (), and since the effect same about a medical harm as 250 ppm pharmaceutical preparation was acquired, it indicated collectively. An effect when pharmaceutical preparation which does not contain drugs was sprinkled was written in a column of contrast for comparison.

**0016**From a result shown in Table 1, a sterilization insect-killing constituent of this invention compares with conventional drugs solution or a publicly known agricultural-chemicals coating agent, Since preventive value is improving remarkably also in low concentration (125 ppm and 250 ppm) and remarkable preventive value will be shown also on the 10th for the 6th day, excelling in durability is clear.

#### Table 1

```
88 (42) 42 (20) "(embodiment-5) K<sub>2</sub>CO<sub>3</sub>10 (5) 10 (5) 5 (0) ". ----------------
(NH_4) HCO<sub>3</sub> coating " -- example of examination-6 HCO(NH_4) An agent / alginic acid 250 (125)
93 (70) 91 (66) 90 (66) _3 coating agent 83 (64) 80 (53) 53 (40) "(embodiment-6) HCO_312 (5)
9(0) 0(0) (NH<sub>4</sub>)." ------ (NH<sub>4</sub>) _2CO_3 coating agent . the /alginic acid
88 (66) 86 (61). 85 (62) Example-of " examination 7 _{(NH_4)2}CO_3 coating agent 86(52) 82 (51)
51 (35) "(embodiment-7) _{(NH_A)2}CO_39 (0) 7 (0) 0 (0) ". ------ a CaCO_3
coating agent -- / Pirro sodium phosphate 250 (125) 86 (50) 85 (48) 81 (48) " -- example of
examination-8 CaCO_3 coating agent 87 (50) 81 (47) 47 (27). "(embodiment-8) CaCO_37 (0) 5(0)
0(0)" ----- Na_2HPO_4 coating agent /. Poly sodium phosphate 250
(125). 90 (80) 88 (71) 87 (70) Example-of " examination 9 Na_2HPO_4 coating agent 90(51) 81
(50) 50 (25) "(embodiment-9) Na<sub>2</sub>HPO<sub>4</sub>14 (6) 10 (3) 5 (0) ". ------
NaH_2PO_4 coating agent . / -- poly sodium phosphate 86 (50). 82 (44) 83 (44) Example-of "
(0) 0 (0) 0 (0) ". ----- K_2HPO_4 coating agent . / Poly sodium
phosphate 250 (125). 79 (44) 75 (40) 75 (40) Example-of " examination 11 \rm K_2HPO_4 coating
agent 94(51) 93 (49) 49 (20) "(embodiment-11) K<sub>2</sub>HPO<sub>4</sub>6 (0) 5 (0) 3 (0) "-----
-----. KH_2PO_4 coating agent . / -- poly sodium phosphate 83 (55). 80 (51) 80 (51)
Example-of " examination 12 \mathrm{KH_2PO_4} coating agent 90(48) 89 (46) 46 (20) "(embodiment-12)
\mathrm{KH_2PO_411} (5) 7 (0) 3 (0) ". ------. A \mathrm{CuSO_4} coating agent / alginic
acid . 95 (77) 95 (70) 92 (70) Example-of " examination 13 \mathrm{CuSO_4} coating agent 90(75) 88
killing constituent water soluble powders of this invention with which kinds of example of
examination 14 sizing agent differ was examined. While adjusting pharmaceutical preparation
with a concentration of 250 ppm and 125 ppm and computing preventive value (%) on the 6th
and the 10th on the 3rd, it compared by observing existence of a medical harm. Preventive
value about pharmaceutical preparation with a concentration of 125 ppm was shown in (), and
since the effect same about a medical harm as 250 ppm pharmaceutical preparation was
acquired, it indicated collectively. Sterilization insect-killing constituent solution of this invention
had an effective curative effect and durability irrespective of a kind of sizing agent. A result is
shown in Table 2.
0018
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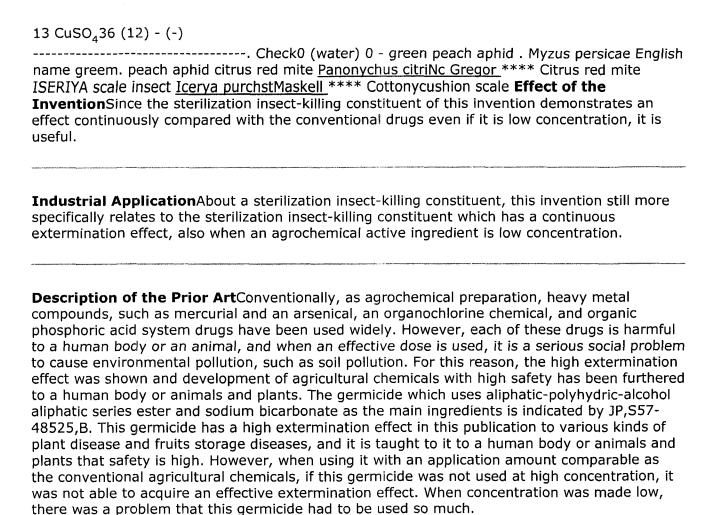
Table 2 Cucumber Japanese noodles \*\*\*\* curative effect ----- concentration Therapy value (%) Sample offering drug additive (ppm). ------. Medical harm 3 day 6 day 10 day. -----------. NaHCO<sub>3</sub> coating / CMC. 250 (125) 96 (85) 96 (85). 94(83)-less / alginic acid 250 (125). 95 (85) 94 (85) 94 (82). " -- /casein ""90 (81) 90 (82). 90 (80) " / sodiumpolyacrylate. ""95 (87) 95 (86) 95 (86). " -- /Pirro sodium phosphate ""94 (82) -- 93 (80). 93 (79) " / poly sodium phosphate . ""93 (80) 91 (80) 91 (77) "/meta-sodium phosphate ""80(70) 80 (69) 77 (65) "NaHCO<sub>3</sub> coating - "" 64 (51) 87 (62) 50 (49) ". ------ ${ t -0019} {
m When \ NaHCO}_3$  is used as solution to an example of examination 15 citrus sunspot disease (\*\*-\*\*), When an agricultural-chemicals coating agent given in JP,H1-151501,A was diluted and used (\*\*-\*\*), comparison of preventive value when the sterilization insect-killing constituent of this invention is diluted and used (O-O) was shown in drawing 1. When drug concentration is changed to 0-300 ppm, in conventional solution, preventive value is about 5% also in 300 ppm, As for the sterilization insect-killing constituent of this invention, the agricultural-chemicals coating agent given in a JP,1-15150,A . item gazette also showed the preventive value which exceeds 80% at 125 ppm to the preventive value in the concentration of 250 ppm having been about 60%. It is clear that the sterilization insect-killing constituent of this invention acts effectively far also low concentration compared with other two persons. When  $\mathrm{KHCO}_3$  is used as solution to an example of examination 16 petunia gray mold disease (\*\*-\*\*), When an agricultural-chemicals coating agent given in JP,H1-151501,A was diluted

and used (\*\*-\*\*), comparison of preventive value when the sterilization insect-killing constituent of this invention is diluted and used (O-O) was shown in drawing 2. It is clear that the sterilization insect-killing constituent of this invention is acting effectively far also low concentration compared with other two persons.

0020The insect-killing effect of the sterilization insect-killing constituent solution of example of examination 17 this invention was compared with the insect-killing effect of a publicly known agricultural-chemicals coating agent (thing of JP,H1-151501,A), and conventional drugs solution. About each drugs, pharmaceutical preparation with a concentration of 250 ppm and 125 ppm was adjusted, and it compared by computing the rate of insect killing of a green peach aphid (%), and the rate of \*\* ticks of a SHIMIKAN spider mite (%). - showed what does not have that / effective ++ and an effect about the depressor effect of an ISERIYA scale insect in what has larger + and effect. The concentration of 125 ppm was shown in (). Compared with conventional drugs solution or publicly known agricultural-chemicals coating agent, it is clear that solution's of the sterilization insect-killing constituent of this invention the insect-killing effect is high. About the rate of insect killing to a green peach aphid, the sterilization insectkilling constituent of Embodiments 1-13, About the rate of \*\* ticks to a citrus red mite, it is clear that the sterilization insect-killing constituent of Embodiments 1, 4, 6, 8, 10, and 11 is excellent in the sterilization insect-killing constituent of Embodiments 1, 4, 6, 11, and 13 again compared with other drugs about the depressor effect over an ISERIYA scale insect. A result is shown in Table 3.

#### 0021 Table 3

```
An insecticidal/acaricidal effect. ------ Concentration MOMOAKA
Citrus red mite ISERIYAKA Sample offering drugs (ppm) Aphid Rate of ** ticks IGARAMUSHI
Rate of insect killing (%) (%) depressor effect. ----- NaHCO<sub>3</sub> coating
An agent / CMC 250 (125) 90 (55) 97 (62) ++ (++)
embodiment NaHCO_3 coating agent 75 (31) 88 (46) + (-)
1 NaHCO<sub>3</sub>20 (0) 27 (10) - (-)
------. Na_2CO_3 coating an agent/CMC -- 98 (51) Na_2CO_3 coating agent
58 (23) 2 Na_2CO_310 (0). ------ NaCl coating an agent/CMC -- 83 (40)
NaCl coating agent 55 (26) 3 NaCl 17 (10). ------ KHCO_3 coating An
agent / polyacrylic acid 100 (88) 98 (84) ++ (++)
Soda KHCO<sub>3</sub> coating agent 89 (52) 95 (61) ++ (+)
4 KHCO<sub>3</sub>20 (15) 50 (20) - (-)
-----. K_2CO_3 coating Agent / polyacrylic acid 96 (50) soda K_2CO_3
coating agent 80 (31) 5 K_2CO_327 (11). ----- (NH<sub>4</sub>) HCO<sub>3</sub> coating An
agent / alginic acid 90 (44) 97 (73) ++ (++)
(NH_4) HCO<sub>3</sub> coating agent 81 (25) 88 (48) ++ (+)
6 (NH<sub>4</sub>) HCO<sub>3</sub>20 (11) 20 (7) - (-)
-----. (NH<sub>4</sub>) _2CO_3 coating An agent / alginic acid 94 (59) _{(\mathrm{NH}_4)2}CO_3
coating agent 79 (48) 7 _{(NH_A)2}CO_310 (0). ------ CaCO_3 coating
agent/-- Pirro sodium phosphate 72 (40) 90 (71) CaCO_3 coating agent 30 (18) 83 (40) 8
{\rm CaCO_30} (0) 21 (7). ------ Na_2{\rm HPO_4} coating agent / poly sodium
phosphate 97(62) Na_2HPO_4 coating agent 77 (35) 9 Na_2HPO_410 (0). -----
----- NaH_2PO_4 coating agent / poly sodium phosphate 91(72) 93 (87) NaH_2PO_4 coating agent .
70 (33) 76 (42) 10 NaH<sub>2</sub>PO<sub>4</sub>11 (0) 22(7) ------ K_2HPO_4 coating
agent / casein 95(66) 92 (80) ++ (++)
K_2HPO_4 coating agent 77 (37) 75 (32) + (-)
11 K<sub>2</sub>HPO<sub>4</sub>12 (7) 20 (11) - (-)
-----. KH_2PO_4 coating agent / casein 93(71) KH_2PO_4 coating agent 68
(38) 12 KH_2PO_415 (10). ------ CuSO<sub>4</sub> coating agent / casein 250
(125)\ 100\ (65)\ ++\ (++)
CuSO_4 coating agent 80 (32) ++ (-)
```



**0002**In order to solve such a problem, the agricultural-chemicals coating agent which coated agrochemical active ingredient powder 100 weight section with 0.1 to one-sort or two or more sort 3 weight section of aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid is proposed (JP,H1-151501,A). Although this agricultural-chemicals coating agent acted effectively also low concentration, from a viewpoint of the durability of an extermination effect, it was not satisfactory, and there was a problem whose illness of what can acquire an effective extermination effect reaches an advanced stage that it will be alike, therefore preventive value will fall in the time of spraying.

**Effect of the Invention**Since the sterilization insect-killing constituent of this invention demonstrates an effect continuously compared with the conventional drugs even if it is low concentration, it is useful.

**Working example**Although an embodiment explains this invention still more concretely below, this invention is not limited to these.

2 g of embodiment 1 diglycerol laurate was dissolved in acetone 100 ml. After adding impalpable powder 100 g (100 90% of mesh passage) of sodium bicarbonate in this solution and stirring in it, the revolving evaporator was used, the solvent was distilled off thoroughly and it powdered. Addition mixing of 0.05 g of the carboxymethyl cellulose (CMC) was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders. The embodiment 2 glycerin mono- KAPURI rate of 4 g was dissolved in acetone 100 ml. After adding impalpable powder 100 g (100 90% of mesh passage) of sodium bicarbonate in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.02 g of the carboxymethyl cellulose (CMC) was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0012**2g of embodiment 3 glycerine monolaurate and 2 g of sorbitan stearate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of sodium chloride in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. As a sizing agent, carboxymethyl cellulose (CMC) 0.1 g was added to this powder, and it mixed to it, and was considered as fluid good powder water soluble powders.

An embodiment 4 glycerin mono- KAPURI rate of 2g and 2 g of diglycerol laurate were dissolved in methanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of potassium bicarbonate in this solution and stirring in it, a solvent was thoroughly distilled off using a revolving evaporator and it powdered. Addition mixing of the sodium polyacrylate 0.05g was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4 g of embodiment 5 glycerine monolaurate and 2 g of diglycerol olate were dissolved in 10 ml of acetone, and 5 ml of methanol, respectively. After having dried under a hot wind, having added a solution of diglycerol olate further, after adding impalpable powder 100 g (90% of 100-mesh passage) of potassium carbonate in a solution of glycerine monolaurate and stirring in it, and stirring, a solvent was thoroughly removed under a hot wind and it powdered. Addition mixing of the sodium polyacrylate 0.08g was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0013**2 g of embodiment 6 glycerin mono- olate and 2 g of diglycerol olate were dissolved in 50 ml of acetone, and 50 ml of methanol, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of ammonium acid carbonate in a solution of glycerin mono- olate and stirring in it, After having distilled off a solvent thoroughly using a revolving evaporator, adding a solution of diglycerol olate further and stirring, a solvent was thoroughly removed under a hot wind and it powdered. Addition mixing of the sodium alginate 0.05g was carried out as a sizing agent, and it was made this powder with fluid good powder wettable powder. 4 g of embodiment 7 glycerin laurate was dissolved in 100 ml of methanol. After adding the impalpable powder 80g (90% of 100-mesh passage) of ammonium carbonate to this and stirring to it, a solvent was thoroughly distilled off using a revolving evaporator and it powdered. Addition mixing of 0.05 g of the alginic acid was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

2 g of embodiment 8 diglycerol olate and 2 g of hexaglycerin laurate were dissolved in 50 ml of acetone, and 50 ml of methanol, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of calcium carbonate in a solution of diglycerol olate and stirring in it, After having distilled off a solvent thoroughly using a revolving evaporator, adding a solution of hexaglycerin laurate further and stirring, a solvent was thoroughly distilled off by a revolving evaporator and it powdered. Addition mixing of 0.05 g of the Pirro sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

**0014**2 g of embodiment 9 diglycerol laurate and 2 g of decaglycerin laurate were dissolved in 50 ml of ethanol, and 50 ml of acetone, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid disodium to the former and stirring to it, After having distilled off a solvent thoroughly using a revolving evaporator, adding a solution of decaglycerin laurate further and stirring, a solvent was thoroughly distilled off by a revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4g of embodiment 10 propylene-glycol mono- laurate and 2 g of sorbitan laurate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid 1 sodium in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

2 g of embodiment 11 diglycerol laurate and 2 g of decaglycerin laurate were dissolved in 50 ml of ethanol, and 50 ml of acetone, respectively. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid dipotassium in the solution of diglycerol laurate and stirring in it, After having distilled off the solvent thoroughly using the revolving evaporator, adding the solution of decaglycerin laurate further and stirring, the solvent was thoroughly distilled off by the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid

good powder water soluble powders.

**0015**4g of embodiment 12 propylene-glycol mono- laurate and 2 g of sorbitan laurate were dissolved in ethanol 100 ml. After adding impalpable powder 100 g (90% of 100-mesh passage) of phosphoric acid 1 potassium in this solution and stirring in it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the poly sodium phosphate was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

4 g of embodiment 13 glycerin mono- olate was dissolved in 100 ml of acetone. After adding impalpable powder 100 g (90% of 100-mesh passage) of anhydrous copper sulfate to this and stirring to it, the solvent was thoroughly distilled off using the revolving evaporator and it powdered. Addition mixing of 0.05 g of the alginic acid was carried out as a sizing agent, and it was made this powder with fluid good powder water soluble powders.

The effect of the sterilization insect-killing constituent of one to example of examination 13 this invention was compared with a publicly known agricultural-chemicals coating agent (thing given in JP,H1-151501,A), and conventional drugs solution. While preparing pharmaceutical preparation with a concentration of 250 ppm and 125 ppm and computing the preventive value (%) on the 6th and the 10th about each drugs on the 3rd, it compared by observing the existence of a medical harm. The preventive value about pharmaceutical preparation with a concentration of 125 ppm was shown in (), and since the effect same about a medical harm as 250 ppm pharmaceutical preparation was acquired, it indicated collectively. The effect when the pharmaceutical preparation which does not contain drugs was sprinkled was written in the column of the contrast for comparison.

**0016**From the result shown in Table 1, the sterilization insect-killing constituent of this invention compares with conventional drugs solution or publicly known agricultural-chemicals coating agent, Since preventive value is improving remarkably also in low concentration (125 ppm and 250 ppm) and remarkable preventive value will be shown also on the 10th for the 6th day, excelling in durability is clear.

#### Table 1

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Cucumber Japanese noodles **** curative effect ------ concentration
A curative effect (%)
Sample offering drug additive (ppm). ------ A medical harm 3 day 6 day 10 day. ------
-----. NaHCO<sub>3</sub> coating agent / CMC. 250 (125) 95 (87) 93 (85) Example of 93
(80)-less examination-1 NaHCO_3 coating agent 90 (55) 85 (51) 80 (48) "(embodiment-1)
NaHCO<sub>3</sub>30 (20) 27(17) 20(10)." ------ A Na<sub>2</sub>CO<sub>3</sub> coating agent /
CMC. 90 (48) 86 (45) 85 (45) Example-of " examination 2 Na<sub>2</sub>CO<sub>3</sub> coating agent 89(48) 84
(46) 45 (27) "(embodiment-2) Na<sub>2</sub>CO<sub>3</sub>14 (5) 12 (0) 5 (0) ". a ------
NaCl coating agent / CMC -- 85 (50) -- "example of examination-3 NaCl coating agent 90 (45)
85(41) 41(18)" (.) 80 (45) 65 (27) Embodiment-3 NaCl 10(0) 9 (0) 5 (0) ". ------
------. KHCO_3 coating agent / sodium-polyacrylate 250 (125) 96 (89) 93 (87) 91 (87) " --
example of examination-4 KHCO_3 coating agent 98 (58) 92 (57) 57 (50). "(embodiment-4)
polyacrylate 80 (45) 79 (40) 79 (40) Example-of " examination 5 K_2CO_3 coating agent 91(45)
88 (42) 42 (20) "(embodiment-5) K<sub>2</sub>CO<sub>3</sub>10 (5) 10 (5) 5 (0) ". ------
(NH_4) HCO<sub>3</sub> coating " -- example of examination-6 HCO(NH_4) An agent / alginic acid 250 (125)
93 (70) 91 (66) 90 (66) _3 coating agent 83 (64) 80 (53) 53 (40) "(embodiment-6) HCO_312 (5)
9(0) 0(0) (NH<sub>4</sub>)." ------ (NH<sub>4</sub>) _2CO_3 coating agent . the /alginic acid
88 (66) 86 (61). 85 (62) Example-of " examination 7 _{(NH_A)2}CO_3 coating agent 86(52) 82 (51)
coating agent -- / Pirro sodium phosphate 250 (125) 86 (50) 85 (48) 81 (48) " -- example of
examination-8 CaCO_3 coating agent 87 (50) 81 (47) 47 (27). "(embodiment-8) CaCO_37 (0) 5(0)
0(0)" ------ Na<sub>2</sub>HPO<sub>4</sub> coating agent /. Poly sodium phosphate 250
(125). 90 (80) 88 (71) 87 (70) Example-of " examination 9 Na_2HPO_4 coating agent 90(51) 81
(50) 50 (25) "(embodiment-9) Na<sub>2</sub>HPO<sub>4</sub>14 (6) 10 (3) 5 (0) ". -------
\mathrm{NaH_{2}PO_{4}} coating agent . / -- poly sodium phosphate 86 (50). 82 (44) 83 (44) Example-of "
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examination 10 NaH<sub>2</sub>PO<sub>4</sub> coating agent 100(50) 93 (46) 46 (18) "(embodiment-10) NaH<sub>2</sub>PO<sub>4</sub>5 (0) 0 (0) 0 (0) ". ------  $K_2HPO_4$  coating agent . / Poly sodium phosphate 250 (125). 79 (44) 75 (40) 75 (40) Example-of " examination 11  $K_2HPO_4$  coating -----.  $\mathrm{KH_2PO_4}$  coating agent . / -- poly sodium phosphate 83 (55). 80 (51) 80 (51) Example-of " examination 12  $\mathrm{KH_2PO_4}$  coating agent 90(48) 89 (46) 46 (20) "(embodiment-12)  $KH_2PO_411$  (5) 7 (0) 3 (0) ". ------- A  $CuSO_4$  coating agent / alginic acid . 95 (77) 95 (70) 92 (70) Example-of " examination 13  $\mathrm{CuSO_4}$  coating agent 90(75) 88 killing constituent water soluble powders of this invention with which kinds of example of examination 14 sizing agent differ was examined. While adjusting pharmaceutical preparation with a concentration of 250 ppm and 125 ppm and computing preventive value (%) on the 6th and the 10th on the 3rd, it compared by observing existence of a medical harm. Preventive value about pharmaceutical preparation with a concentration of 125 ppm was shown in (), and since the effect same about a medical harm as 250 ppm pharmaceutical preparation was acquired, it indicated collectively. Sterilization insect-killing constituent solution of this invention had an effective curative effect and durability irrespective of a kind of sizing agent. A result is shown in Table 2.

#### 0018

#### Table 2

Cucumber Japanese noodles \*\*\*\* curative effect ----- concentration Therapy value (%) Sample offering drug additive (ppm). ------ Medical harm 3 day 6 day 10 day. ------------. NaHCO<sub>3</sub> coating / CMC. 250 (125) 96 (85) 96 (85). 94(83)-less / alginic acid 250 (125). 95 (85) 94 (85) 94 (82). " -- /casein ""90 (81) 90 (82). 90 (80) " / sodiumpolyacrylate . ""95 (87) 95 (86) 95 (86). " -- /Pirro sodium phosphate ""94 (82) -- 93 (80). 93 (79) " / poly sodium phosphate . ""93 (80) 91 (80) 91 (77) "/meta-sodium phosphate ""80(70) 80 (69) 77 (65) "NaHCO<sub>3</sub> coating - "" 64 (51) 87 (62) 50 (49) ". -------0019When NaHCO3 is used as solution to an example of examination 15 citrus sunspot disease (\*\*-\*\*), When an agricultural-chemicals coating agent given in JP,H1-151501,A was diluted and used (\*\*-\*\*), comparison of preventive value when the sterilization insect-killing constituent of this invention is diluted and used (O-O) was shown in drawing 1. When drug concentration is changed to 0-300 ppm, in conventional solution, preventive value is about 5% also in 300 ppm, As for the sterilization insect-killing constituent of this invention, the agricultural-chemicals coating agent given in a JP,1-15150,A. item gazette also showed the preventive value which exceeds 80% at 125 ppm to the preventive value in the concentration of 250 ppm having been about 60%. It is clear that the sterilization insect-killing constituent of this invention acts effectively far also low concentration compared with other two persons. When KHCO<sub>3</sub> is used as solution to an example of examination 16 petunia gray mold disease (\*\*-\*\*), When an agricultural-chemicals coating agent given in JP,H1-151501,A was diluted and used (\*\*-\*\*), comparison of preventive value when the sterilization insect-killing constituent of this invention is diluted and used (O-O) was shown in drawing 2. It is clear that the sterilization insect-killing constituent of this invention is acting effectively far also low concentration compared with other two persons.

**0020**The insect-killing effect of the sterilization insect-killing constituent solution of example of examination 17 this invention was compared with the insect-killing effect of a publicly known agricultural-chemicals coating agent (thing of JP,H1-151501,A), and conventional drugs solution. About each drugs, pharmaceutical preparation with a concentration of 250 ppm and 125 ppm was adjusted, and it compared by computing the rate of insect killing of a green peach aphid (%), and the rate of \*\* ticks of a SHIMIKAN spider mite (%). - showed what does not have **that / effective** ++ and an effect about the depressor effect of an ISERIYA scale insect in what has larger + and effect. The concentration of 125 ppm was shown in (). Compared with conventional drugs solution or publicly known agricultural-chemicals coating agent, it is clear that solution's of the sterilization insect-killing constituent of this invention the insect-killing effect is high. About the rate of insect killing to a green peach aphid, the sterilization insect-

killing constituent of Embodiments 1-13, About the rate of \*\* ticks to a citrus red mite, it is clear that the sterilization insect-killing constituent of Embodiments 1, 4, 6, 8, 10, and 11 is excellent in the sterilization insect-killing constituent of Embodiments 1, 4, 6, 11, and 13 again compared with other drugs about the depressor effect over an ISERIYA scale insect. A result is shown in Table 3.

#### 0021

#### Table 3

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An insecticidal/acaricidal effect. ------- Concentration MOMOAKA
Citrus red mite ISERIYAKA Sample offering drugs (ppm) Aphid Rate of ** ticks IGARAMUSHI
Rate of insect killing (%) (%) depressor effect. ------ ----- NaHCO<sub>3</sub> coating
An agent / CMC 250 (125) 90 (55) 97 (62) ++ (++)
embodiment NaHCO<sub>3</sub> coating agent 75 (31) 88 (46) + (-)
1 NaHCO<sub>3</sub>20 (0) 27 (10) - (-)
------. Na_2CO_3 coating an agent/CMC -- 98 (51) Na_2CO_3 coating agent
58 (23) 2 Na_2CO_310 (0). ------ NaCl coating an agent/CMC -- 83 (40)
NaCl coating agent 55 (26) 3 NaCl 17 (10). ------ KHCO<sub>3</sub> coating An
agent / polyacrylic acid 100 (88) 98 (84) ++ (++)
Soda KHCO<sub>3</sub> coating agent 89 (52) 95 (61) ++ (+)
4 KHCO<sub>3</sub>20 (15) 50 (20) - (-)
------ K_2CO_3 coating Agent / polyacrylic acid 96 (50) soda K_2CO_3
coating agent 80 (31) 5 \rm K_2CO_327 (11). ------ (NH<sub>4</sub>) \rm HCO_3 coating An
agent / alginic acid 90 (44) 97 (73) ++ (++)
(NH_4) HCO<sub>3</sub> coating agent 81 (25) 88 (48) ++ (+)
6 (NH<sub>4</sub>) HCO<sub>3</sub>20 (11) 20 (7) - (-)
-----. (NH<sub>4</sub>) _2CO_3 coating An agent / alginic acid 94 (59) _{(NH_4)2}CO_3
coating agent 79 (48) 7 _{(NH_4)2}CO_310 (0). ------ CaCO_3 coating
agent/-- Pirro sodium phosphate 72 (40) 90 (71) CaCO_3 coating agent 30 (18) 83 (40) 8
CaCO_3O (0) 21 (7). ------ Na<sub>2</sub>HPO<sub>4</sub> coating agent / poly sodium
phosphate 97(62) Na_2HPO_4 coating agent 77 (35) 9 Na_2HPO_410 (0). -----
----- NaH_2PO_4 coating agent / poly sodium phosphate 91(72) 93 (87) NaH_2PO_4 coating agent .
70 (33) 76 (42) 10 NaH_2PO_411 (0) 22(7) ------- K_2HPO_4 coating
agent / casein 95(66) 92 (80) ++ (++)
K_2HPO_4 coating agent 77 (37) 75 (32) + (-)
11 K<sub>2</sub>HPO<sub>4</sub>12 (7) 20 (11) - (-)
------. KH_2PO_4 coating agent / casein 93(71) KH_2PO_4 coating agent 68
(38) 12 \mathrm{KH_2PO_415} (10). ----- CuSO_4 coating agent / casein 250
(125)\ 100\ (65)\ ++\ (++)
CuSO_4 coating agent 80 (32) ++ (-)
13 CuSO<sub>4</sub>36 (12) - (-)
-----. Check0 (water) 0 - green peach aphid . Myzus persicae English
name greem. peach aphid citrus red mite Panonychus citriNc Gregor **** Citrus red mite
ISERIYA scale insect <a href="Icerya purchstMaskell">ICERYA purchstMaskell</a> **** Cottonycushion scale
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**Problem to be solved by the invention**Therefore, an object of this invention is to provide the sterilization insect-killing constituent which can demonstrate an extermination effect continuously also in low concentration compared with the conventional agricultural-chemicals coating agent.

agent which coated the agrochemical active ingredient of 100 weight sections with aliphaticpolyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, The sterilization insect-killing constituent containing a small amount of sizing agents finds out that an extermination effect can be continuously demonstrated also in low concentration, and came to complete this invention. That is, this invention provides the sterilization insect-killing constituent containing the agricultural-chemicals coating agent which coated the agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section, and the sizing agent of 0.01 to 10 weight section. 0004The agricultural-chemicals coating agent contained in the sterilization insect-killing constituent of this invention. It is the agricultural-chemicals coating agent which coated the agrochemical active ingredient of 100 weight sections with aliphatic-polyhydric-alcohol fatty acid ester and/or phospholipid of 0.1 to 10 weight section. As an agrochemical active ingredient contained in this agricultural-chemicals coating agent that can be manufactured by a publicly known method, for example, the method indicated to JP,H1-151501,A, what serves as solid powder at ordinary temperature may be preferred, for example, any, such as various germicides for agriculture and horticulture, an insecticide, and a weed killer, may be sufficient as it. Although the agricultural chemicals of nonaqueous solubility may be used, a water-soluble thing can be used conveniently. As an example of such an agrochemical active ingredient, a copper 8 hydroxyquinolinolate, Basic copper sulfate, copper oxychloride, a cupric chloride, basic copper carbonate, a methyl 1-(butylcarbamoyl)-2-benzimidazole carbamate, The usual agrochemical components, such as an antibiotic polyoxin complex, O,O-diethyl- S-benzylthio phosphate, a 2-sec-buthylphenyl N-methyl carbamate, and O,O-dimethyl- 2,2,2-trichloro-1hydroxyethyl phosphate, can be mentioned. In addition to these, water-soluble carbonate with high safety, water-soluble bicarbonate, a water-soluble chloride, a water-soluble phosphate, and water-soluble sulfate can be used to animals and plants. For example, water-soluble carbonate of potassium carbonate, sodium carbonate, ammonium carbonate, etc.; Potassium bicarbonate, Water-soluble bicarbonate of sodium bicarbonate, ammonium bicarbonate, etc.; Potassium chloride, The water-soluble chloride of sodium chloride, a magnesium chloride, etc.; water-soluble sulfate of water-soluble phosphate; of disodium hydrogenphosphate, a sodium dihydrogenphosphate, potassium dihydrogen phosphate, etc., copper sulfate, etc. can be used. Although these agrochemical active ingredients may be used alone, it may be used combining two or more sorts.

SUBJECT should be solved, this invention person besides the agricultural-chemicals coating

**0005**As aliphatic polyhydric alcohol which constitutes the aliphatic-polyhydric-alcohol fatty acid ester contained in this agricultural-chemicals coating agent, although aliphatic polyhydric alcohol of saturation with 3-6 carbon atoms or an unsaturation can be used, For example, glycerin, propylene glycol, sorbitol, sorbitan, etc. are preferred. As a fatty acid component which constitutes polyhydric alcohol fatty acid ester, Saturated fatty acid with 8-22 carbon atoms, for example, caprylic acid, capric acid, Lauric acid, myristic acid, Barh Myzin acid, stearic acid, arachin acid, Fatty acid of natural animal-and-vegetable-oils fat origin, such as beef tallow, cottonseed cake oil, mixed fatty acid, for example, oleum rapae, besides single fatty acid, such as behenic acid or unsaturated fatty acid, for example, oleic acid, linolic acid, linolenic acid, and RISHINOREN acid, and hydrogenated oil, is used.

**0006**The aliphatic-polyhydric-alcohol fatty acid ester contained in this agricultural-chemicals coating agent is mono- obtained from above-mentioned aliphatic polyhydric alcohol and the above-mentioned fatty acid by the esterification reaction or ester exchange reaction of a conventional method, di-, or tri-ester. For example, sorbitan monolaurate, sorbitan monostearate, Glycerin laurate, a glycerin mono- KAPURI rate, glycerin monooleate, Glycerin mono- octoate, glycerin mono- soybean oil fat fatty acid ester, triglycerol monooleate, glycerin monopalmitate, polyglyceryl fatty acid ester, etc. are used suitably. Polyoxyethylene alkyl phenyl ether, polyoxyethylene nonylphenyl ether, and lauryl dihydroxyethylamine are also preferred. Although these aliphatic-polyhydric-alcohol fatty acid ester may be used alone, it may be used combining two or more sorts. As phospholipid contained in this agricultural-chemicals coating agent, the vegetable lecithin separated from vegetable oil or yolk lecithin and the phosphatidylcholine separated from these, phosphatidylethanolamine, phosphatidylinositol, etc. can be used. Refined lecithin or a phosphatidylethanolamine, and a phosphatidylinositol are **among these** preferred. Although such phospholipid may be used alone, it may be used combining two or more sorts.